



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB T102103
Job Sheet 177295



Part No: RB T102103

Job Qty: 8 ea

Part Name: Dehydrator Tail Rotor

Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/9/18

Job Tracking No:

Due Date: 7/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP Rev A 17.10.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		7/16/18	0.00	0.00	Start Up Small Fab-4		MLC
110	Small Fab	8 pcs		7/16/18	0.00	2.67	Small Fab-3		MLC
120	QC	8 pcs		7/16/18	0.00	0.00	QC5		SB
130	Packaging	8 pcs		7/16/18	0.00	0.00	Packaging3-1		MLC
140	QC21-FG	8 Ea		7/16/18	0.00	0.00	QC21		MLC

Part Op 110 - Assemble as per DWG. Sheet 1 ****MS27215-2 Plug Dehydrator must be Blue**** Immediately vacuum seal RB
Descriptions: T102103 after assy***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS27215-2	18 mm Dehydrator Plug Alternate p/n AN814-20D	8 Ea (1 ea)	90-Start up Operation	5036162
MS29561-210	Packing / Oring	8 Ea (1 ea)	90-Start up Operation	50361637
RB T102103-3	Adapter	8 Ea (1 ea)	90-Start up Operation	5033370
RB T102103-5	Retainer	8 Ea (1 ea)	90-Start up Operation	5023890
RB T102103-7	Pin	8 Ea (1 ea)	90-Start up Operation	5021082

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MS27215-2	8	20	0
	MS29561-210	8	117	0
	RB T102103-3	8	15 GA	0
	RB T102103-5	8	15 GA	0
	RB T102103-7	8	2	0

Part Specifications

Specifications could not be found.

Plex 7/11/18 7:47 AM dart.logan.david

Date: 07/11/18

Instructions:
Exp Date:
Inspection:
Revision C

Job No: 177295
Part: RB T102103
Serial No/Batch: S090728



CART
AEROSPACE

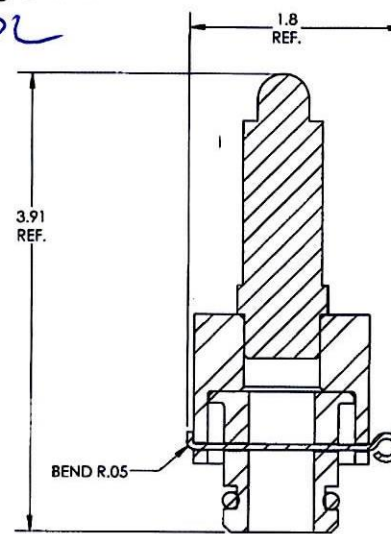
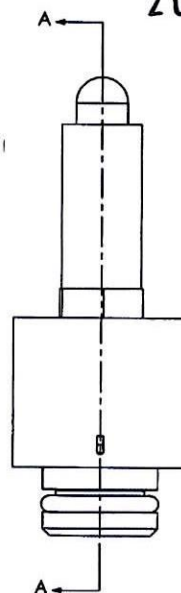
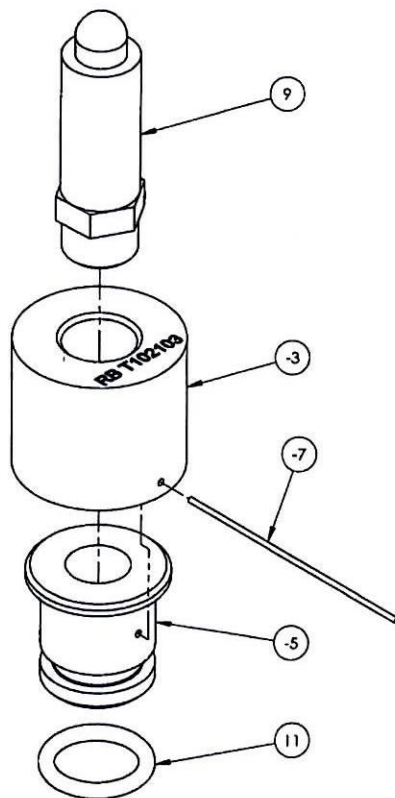
Container No: S090728
Dart Aerospace Ltd.
1270 Aberdeen Street
Hemel Hempstead, ON K64 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

ITEM #	QTY	PART #	TITLE	PG
-3	1	RB T102103-3	ADAPTER	2
-5	1	RB T102103-5	RETAINER	3
-7	1	RB T102103-7	PIN .050" OD. x 2-1/2" LG.	4
9	1	MS27215-2	PLUG DEHYDRATOR	-
11	1	MS29561-210	O-RING 1.012" OD x 0.135" THK	-

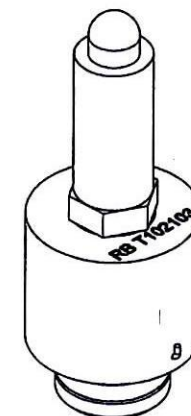
REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
-	REDRAWN FROM TATTERED ORIGINAL DRAWING	-	11/1/2012	RJC	SE
A	-3 CH'D NOTE WAS FINE DIAMOND OR STRAIGHT KNURL THIS SURFACE IS MEDIUM DIAMOND OR STRAIGHT KNURL THIS SURFACE	-	3/11/2014	DPD	GE
1	-3 ADDED BOTH SIDES TO CHAMFER	15-0156	7/1/2015	SM	JAG
C	ADD SHEET 4 FOR -7. TEMPLATE UPDATED, REMOVE GD&T COCENTRICITY TOLERANCE ON -5. REMOVE LIMIT TOLERANCE FOR 0.006" Ø.061" HOLE ON -5. ADD 2 PL. ON RADIUS .0157".005" ON -3 & -5	17-709	17.10.16	VM	WM

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 177295

20180711
2L



SECTION A-A



- NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES: N/A
6) IDENTIFICATION: N/A

RB T102103 DEHYDRATOR TAIL ROTOR

DART AEROSPACE Hawthorn, Ontario, Canada	
TITLE DEHYDRATOR TAIL ROTOR	
DWTG NO. RB T102103	
DESIGN BY: VM 10/16/2017	XXX 2. ASS FRACTIONS 2/16
DRAWN BY: VM 10/28/2017	XX 2.51 HOLES 2.5"
CHECKED BY: SAC 10/27/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
MFG. APPR: DP 10/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED BY: WM 10/31/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
DATE: 10/26/2017	
SCALE: NTS	WEIGHT: N/A
SHEET 1 OF 4	
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